KIT CONTENTS
1. SERIES 1000-X ACTUATOR
2. MALE CONVERSION INSERT
3. 4X LONG BOLTS

INSTRUCTIONS
- Depending on the location of the valve, it may be easier to remove the bracket from the valve and then follow the procedure.
- Manually drive the valve to the closed position.
- Disconnect the power and control signal from the existing actuator.
- Remove the bolts from the existing actuator that secure it to the bracket. (Fig. 1)
- Remove the cap screws that secure the black mounting plate on the Series 1000-X actuator. (Fig. 2)
- Place the MALE CONVERSION INSERT into the top of the coupling on the valve. (Fig. 3 & 4)
- Place the Series 1000-X actuator on top of the bracket, being careful as the black base is not secured to the actuator. (Fig. 5)
- Align the mounting holes on the mounting base to the mounting holes on the bracket. Use the included long bolts to secure the bracket, base, and actuator to each other. (Fig. 5)
- Re-attach power and control wires, and test stroke the valve.
WARRANTY INFORMATION

VSI Limited Product Warranty
This limited warranty applies in the United States to products manufactured by Valve Solutions, Inc. Valve Solutions, Inc. warrants the product purchased from it or its authorized reseller to be free from defects in material and workmanship under normal use during the one year warranty period from the date of its purchase. Other products not manufactured by Valve Solutions, Inc. which are provided as part of an assembly may carry additional warranties from that manufacturer or supplier.

During the warranty period, Valve Solutions, Inc. will repair or replace defective parts of the product, or, at Valve Solutions, Inc. sole option, issue a credit for the original purchase price of the product. Repaired or replaced product will be warranted hereunder only for the remaining portion of the original warranty period. All exchanged products under this Limited Warranty will become the property of Valve Solutions, Inc. A proper Return Material Authorization (RMA) number will have to be obtained for all products to be returned under this Limited Warranty. Any claim under this Limited Warranty must include a description of the problem encountered and any relevant information that may assist Valve Solutions, Inc. in the replication or resolution of the problem.

This Limited Warranty is transferable during its term to the end user of the product. Any transfer shall not extend or alter the terms of this Limited Warranty.

This Limited Warranty extends only to products purchased from Valve Solutions, Inc. or its authorized reseller and does not extend to any product that has been damaged or rendered defective as a result of (a) modification, repair, alteration or improper installation by any person other than Valve Solutions, Inc. or its authorized representative; (b) unreasonable or improper use or storage, use beyond rated conditions, operation other than per Valve Solutions, Inc. or the manufacturer’s instructions, or being otherwise subjected to improper maintenance, negligence or accident; or (c) any use of the product after purchaser has knowledge of any defect in the product.

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